

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246	D2221-5 Job Sheet 194830 
	Part No: D2221-5 Part Name: Rib  Part Weight: 0 lbs Job Created: 5/9/19 Due Date: 5/27/19 Type: SOLD Note: DWG REV H IPP Rev:A New Issue 08-12-02 DD verified by:EC IPP Rev:B 11.01.13 chg qc5 to 6 DD verified by:EC Ship Via:	Job Qty: 4 pcs Status: New Job Tracking No: Created By: Jennifer Renwick Description: Priority: Medium
Bill of Materials		

**Container No: S179599****Part: D2221-5****Job No: 194830****Serial No/Batch: S179599****Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/09/19*18.85"*

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	4 pcs	5/27/19	5/27/19	0.00	0.42	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 6	4 pcs	5/27/19	5/27/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	5/27/19	5/27/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
130	QC 21 - SA	4 pcs	5/27/19	5/27/19	0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		
Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: _____) 1- Cut as per dwg D2221 Descriptions: 110 - QC6 (QC6- All purchased or subcontracted products) 120 - Packaging3 (Identify as per dwg & Stock Location: _____) LOCATION : WA004 130 - QC21 (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	6.2832 ft (1.5708 ea)	100-Large Fab - Welded Assy-1						

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304TS0.750W.065	6	647	0
Part Specifications				
Specifications could not be found.				

Plex 5/9/19 8:18 AM Dart.Renwick.Jennifer